



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-11
Job Sheet 173139



Part No: PB67-43001-11

Job Qty: 2 ea

Part Name: Fwd Adjustable Blade Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-06-26 new issue DD verified by:ec IPP Rev B 10.09.27 per revC dwg EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Large Fab-7		CPC
100	Large Fab	2 pcs	4/14/18	4/14/18	0.00	5.26	Large Fab 2		CPC
102	Mill Conv	2 pcs	4/14/18	4/14/18	0.00	0.47	Mill Conv 1		J.C. - L. 18-04-04
105	QC	2 pcs	4/14/18	4/14/18	0.00	0.00	QC5		24 2018 04.12
110	QC	2 pcs	4/14/18	4/14/18	0.00	0.00	QC9		24 2019 04.12
160	Powdercoat	2 pcs	4/14/18	4/14/18	0.00	0.23	Powdercoat5		24 18-4-13
170	QC	2 pcs	4/14/18	4/14/18	0.00	0.00	QC3		24 18-4-13
180	Small Fab	2 pcs	4/16/18	4/16/18	0.00	1.14	Small Fab-9		24 18-4-13
190	QC	2 pcs	4/16/18	4/16/18	0.00	0.00	QC5		24 18-4-13
200	Packaging	2 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-2		24 18-4-13
210	QC21-SA	2 Ea	4/16/18	4/16/18	0.00	0.00	QC21		24 18-4-13

M 13844 START: 10:05 OVI: 3:30 FINISH 40:35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-247	Inner Tube	2 Ea (1 ea)	90-Start up Operation	F160829
PB67-43001-249	Inner Tube Bushing	2 Ea (1 ea)	90-Start up Operation	F160831
PB67-43001-253	Gusset	2 Ea (1 ea)	90-Start up Operation	F160822
PB67-43001-254	Gusset	2 Ea (1 ea)	90-Start up Operation	F160819
MS124780	Helical Insert	2 Ea (1 ea)	180-Small Fab	SOS 9 127
MS27039-1-10	Screw	16 Ea (8 ea)	180-Small Fab	S005145
NAS1149D0316J	Washer	16 Ea (8 ea)	180-Small Fab	F1634502-2
NAS1149D0363J	Washer	16 Ea (8 ea)	180-Small Fab	S015269
PB67-43001-67	90° Blade Support Assembly	2 Ea (1 ea)	180-Small Fab	S048028
PB67-43001-69	90 Degree Cover Plate	2 Ea (1 ea)	180-Small Fab	S004021
PB67-43001-83	D-Pad Assembly, Short	2 Ea (1 ea)	180-Small Fab	F160825



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Container No: S053076



Part: PB67-43001-11

Job No: 173139

Serial No/Batch: S053076

Revision:
Inspector:

06/790

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-247	2	4	0
	PB67-43001-249	2	21	0
	PB67-43001-253	2	20	0
	PB67-43001-254	2	20	0
180-Small Fab	MS124780	2	28	0
	MS27039-1-10	16	401	0
	NAS1149D0316J	16	857	0
	NAS1149D0363J	16	3,423	0
	PB67-43001-67	2	0	0
	PB67-43001-69	2	13	0
	PB67-43001-83	2	4	0
Part Specifications				
Specifications could not be found.				

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